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# Optimised Sliding Hinge Joint for Moment Resisting Steel Frames

Presentation by:

*Shahab Ramhormozian*, UoA and AUT

***QuakeCoRE steel-themed meeting***

# Scope of Talk

- Improvements in Moment Resisting Steel Frame (MRF) seismic performance
- Sliding Hinge Joint connection (SHJ)
- SHJ moment-rotational behaviour
- Asymmetric Friction Connection (AFC)
- SHJAFC dynamic tests (with/without BeSs, optimum bolt tension, surface roughness, etc.)
- Further research/tests and established findings
- Ongoing research

# Improvements in steel MRFs

1994 Northridge & 1995 Kobe earthquakes



*Unexpected beam-to-column fracture*

due to ductile overload of the bottom flange of beam to column welded connections



1) Capacity designed MRFs (e.g. RBS)

*Irrecoverable plastic deformation*✘

*Low damage threshold*✘

*Difficult to repair*✘

2) Low damage steel MRFs

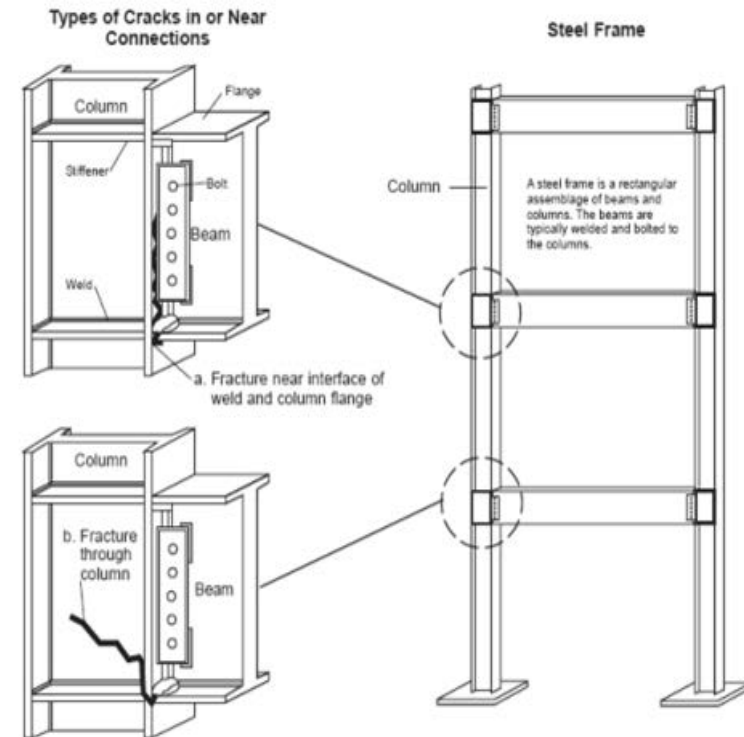
*Rotational slotted bolted connection*

*Post tensioned systems*

*Shape memory alloy systems*

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***Sliding hinge joint connection (SHJ)***

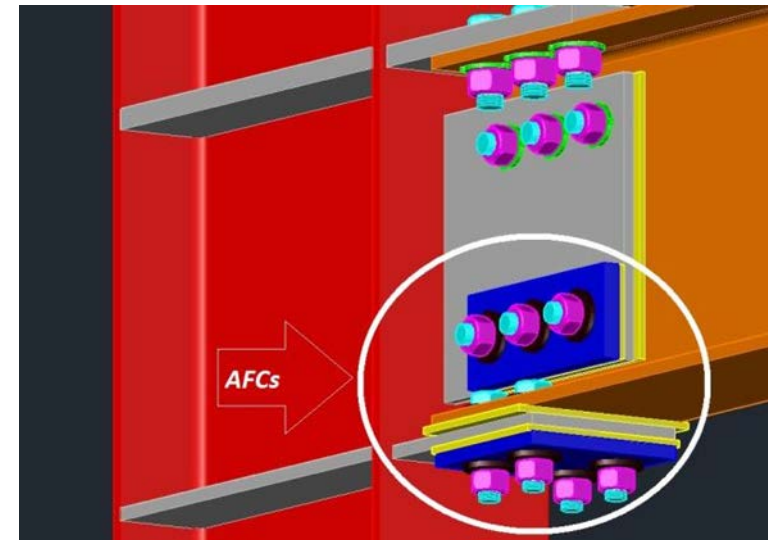
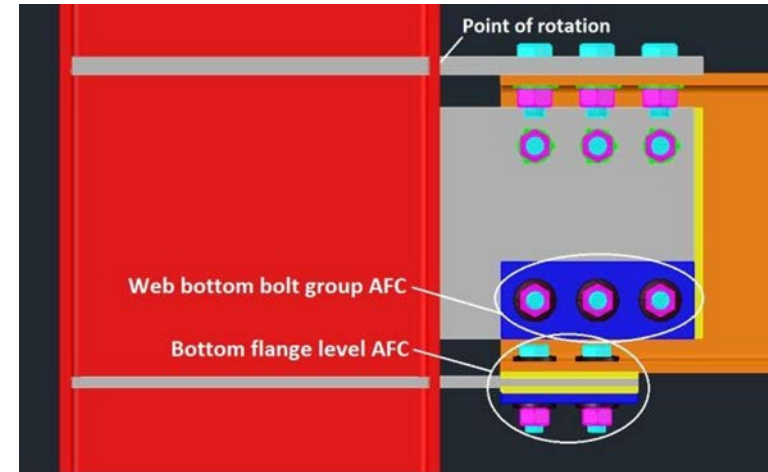


# The Sliding Hinge Joint Connection (SHJ)

- Developed by Clifton at UoA (1998-2005);
- Further development at the UoA and UoC;
- Widely used in New Zealand;
- Rigid up to ULS and sliding under severe events with minimal damage through dissipating energy by the Asymmetric Friction Connections (AFCs).

## Key benefits:

- Decoupling joint strength and stiffness.
- Isolating the floor slab.
- Confining yielding to the bolts. "Intended to be improved or ideally avoided"
- Pinched hysteresis behaviour. "intended to be improved for the self-centering"
- Current research to develop true low damage system



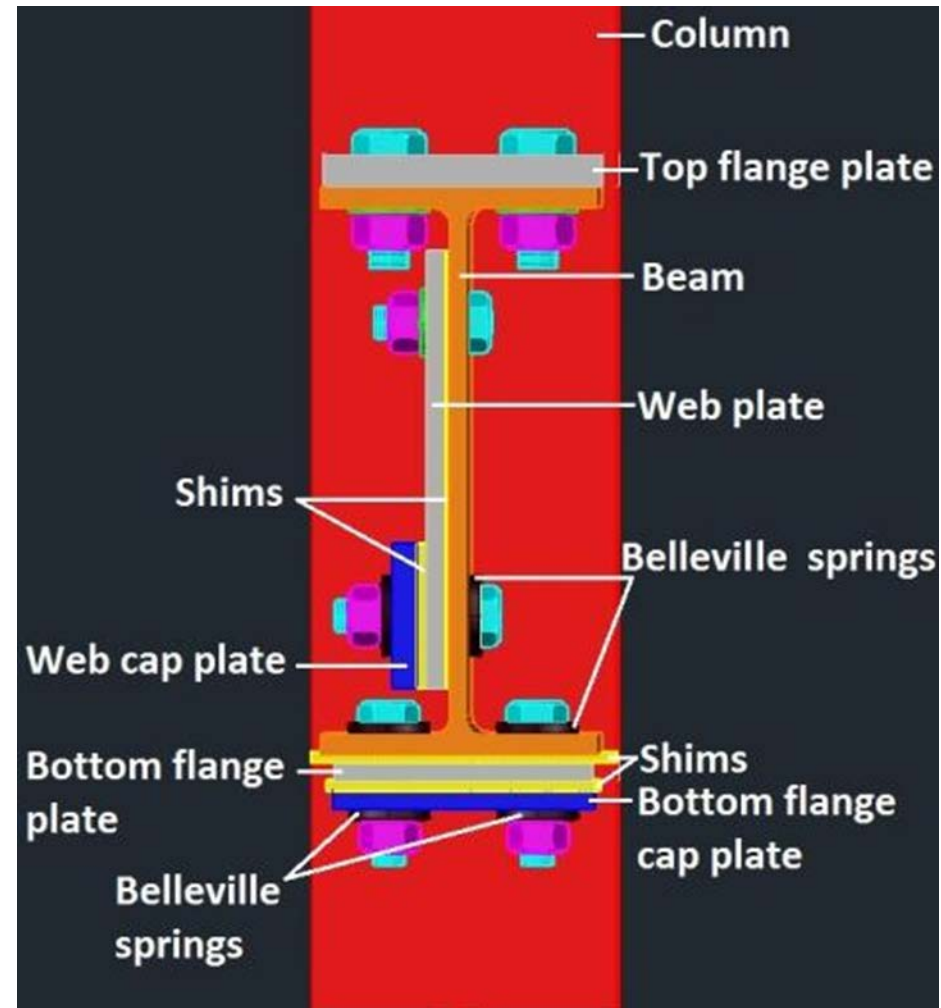
# SHJ practical applications



Has been through two earthquakes sufficient to generate sliding; no structural or non-structural damage

# The Asymmetric Friction Connection (AFC) in the SHJ

- Located at the beam *web bottom bolt* and beam *bottom flange* levels.
- Consists of *five components all clamped by the pre tensioned high strength bolts*.
- The *web top bolts* carry the *vertical shear*
- The *beam top flange plate* anchors the beam to the column as a "*pin*" connection



# Asymmetric friction connection (AFC):

## Applications, benefits, and concerns

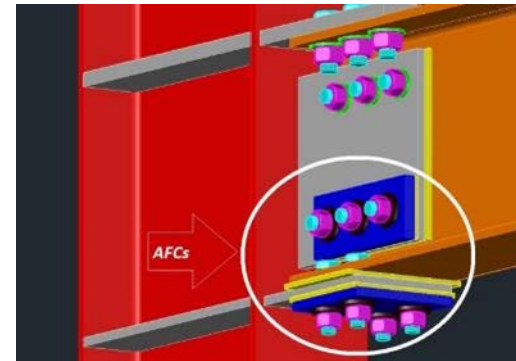
- Being researched to be used in the shear wall base, column base, and brace,

### ➤ Benefits:

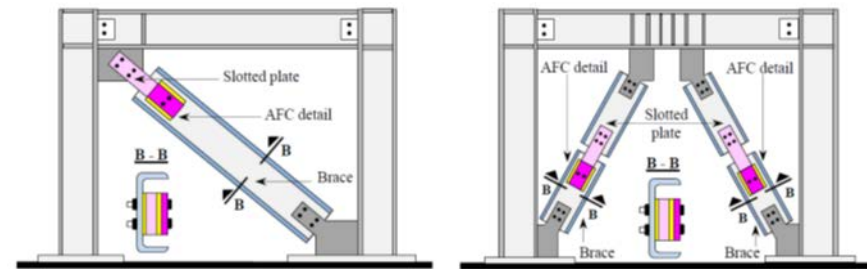
- Simple to build
- Cost effective
- Capable to dissipate energy under the events greater than the ULS earthquake
- Providing a repeatable pinched form hysteresis curve

### ➤ Concerns:

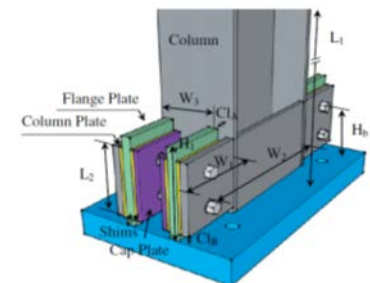
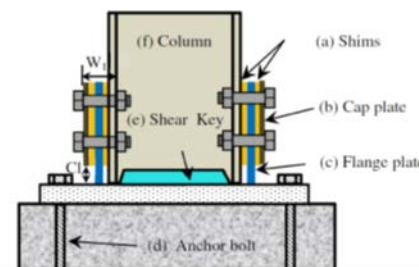
- Post-sliding bolt tension loss, resulting in post-sliding elastic strength reduction
- Post-earthquake bolt inspection to retighten and/or replace the bolts
- Not able to statically self-centre
- Probable change in performance over time other than in dry internal environments



*Sliding Hinge Joint (SHJ) – Clifton (2005)*



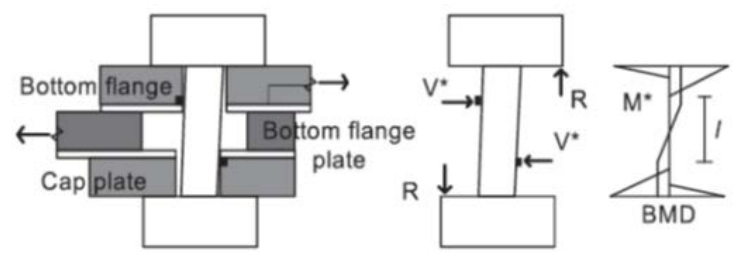
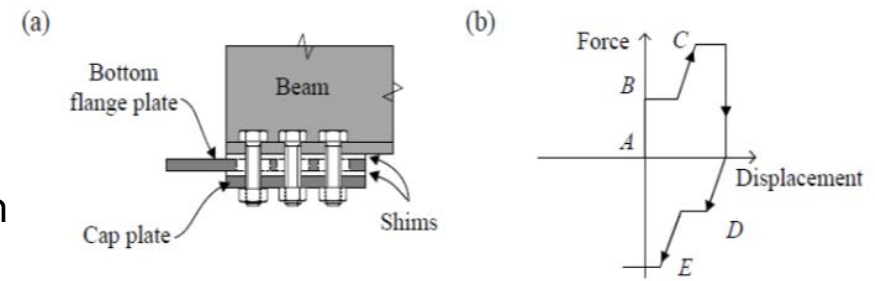
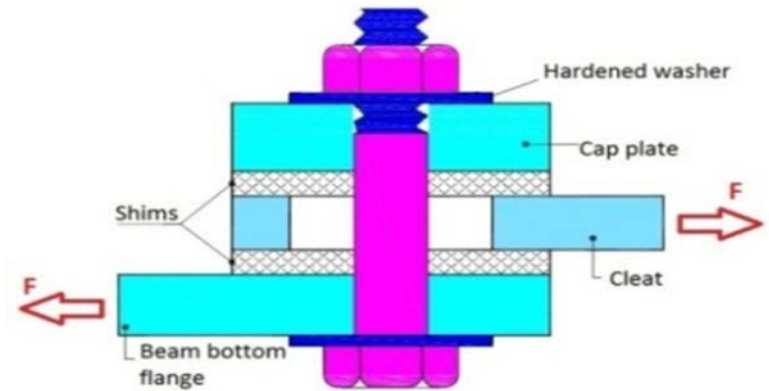
*Chan Chi Golondrino et al. (2014)*



*Borzouie et al. (2015)*

# AFC sliding behaviour

- Consists of five plies clamped by HSFG G8.8 fully tensioned “yielded” bolts
  - beam bottom flange,
  - Cleat “with elongated holes”
  - Cap plate “floating ply”
  - Two shims “high hardness steel”
  
- Having two main sliding surfaces
  - cleat and the upper shim interface
  - cleat and the lower shim interface
  
- Floating cap, resulting in a pinched form hysteresis
  
- Pushing the bolts into the double curvature state during stable sliding
  - *Bending moment-Shear force-Axial force* interaction in the bolts





# Using Belleville Springs to retain the post earthquake strength and provide better self-centering

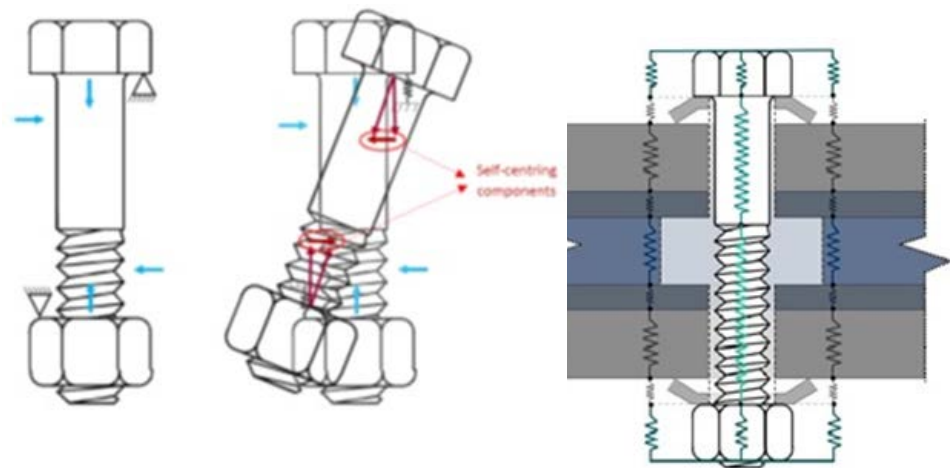
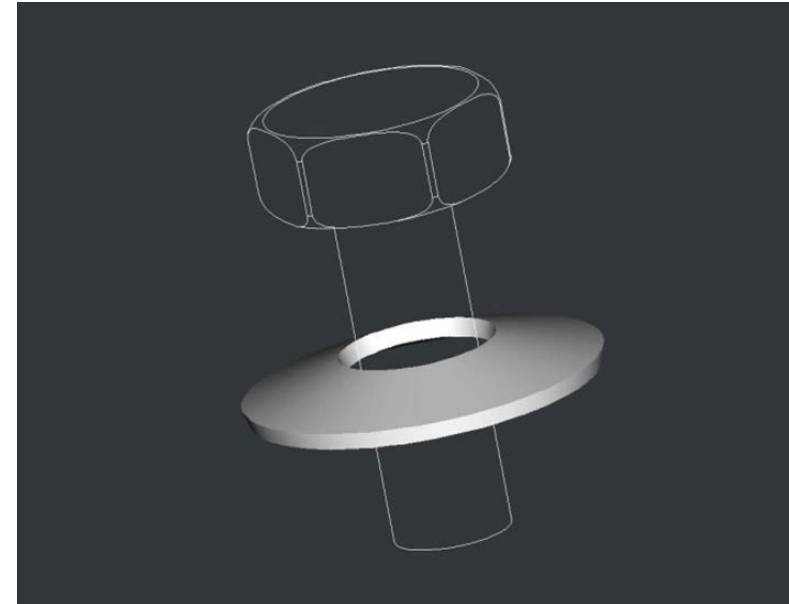
- Installing the bolts in the elastic range

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- Using partially squashed Belleville springs

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- *Improved self-centering*
- *Retaining the clamping force following severe earthquakes*
- *More stable sliding behaviour*
- *Eliminating damaging prying effects*
- *Higher CoF*
- *Less surface degradation*

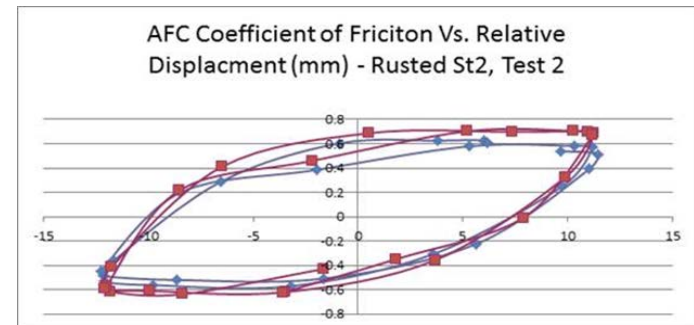
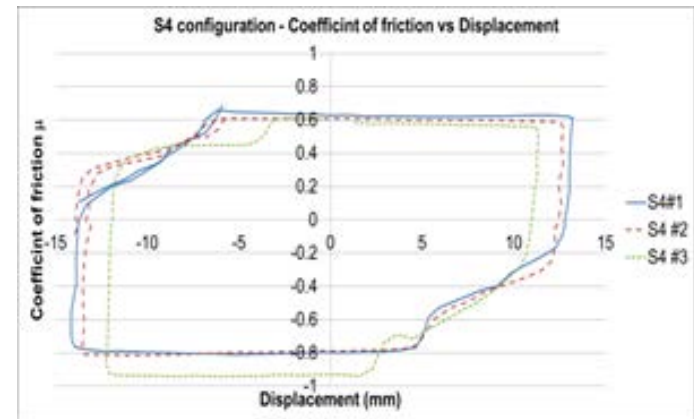
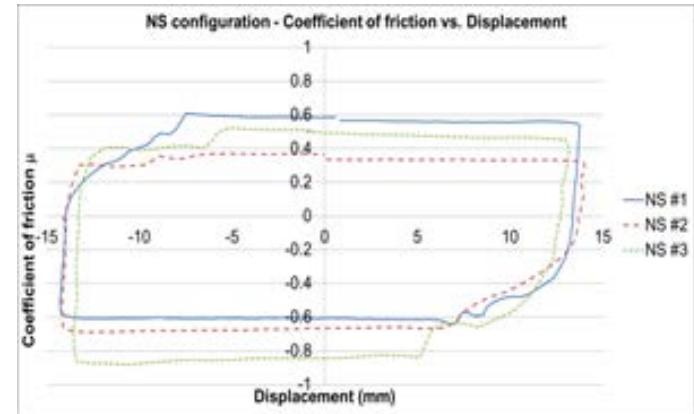


# SHJAFC with BeSs

## dynamic tests results

Introducing Belleville springs can:

- Significantly reduce the bolt tension loss after sliding has occurred
- Provide more stable behaviour for the AFC and the bolt group
- Increase the post-earthquake connection slip force
- Increase the coefficient of friction and the joint sliding shear capacity
- Improve the joint self centring capability
- Eliminate the prying effects if BeSs are partially compressed



# Further research and established findings

- Developing a **methodology to tighten the HSFG bolts with BeSs in the bolt's elastic range** using an AFC bolt tightening test setup. This removes the concerns about the delivered installed clamping force in the friction sliders.
- The AFC component experimental tests on the MTS machine to establish the **optimum level of installed bolt tension**.
- Establishing the **optimum surface preparation/roughness level** for the AFC plies sliding surfaces using an AFC test rig on the MTS machine. This also removes the CoF variability concerns about the friction sliders.



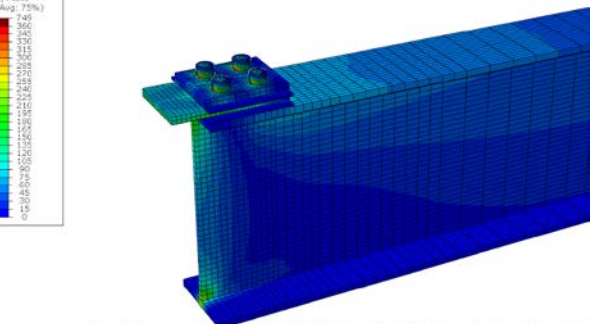
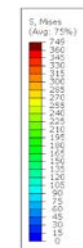
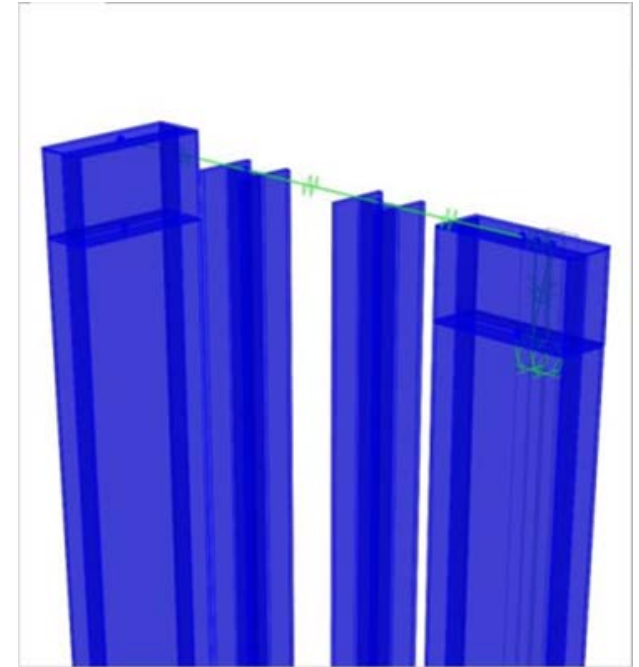
# Further research and established findings

- Experimentally investigating the following AFC configurations:
  - *A shim-less AFC*
  - *AFC with TiN coated shims*
  - *AFC with abrasion resistant cleat and shims*
- Investigating the method of bolt tightening recommended by NZS3404:
  - *Proposing required changes on current Australia/NZ standards recommended method of bolt tightening.*
- Developing a dynamic *SDOF SHJ model* to investigate the effect of dynamic loading frequency, mass, and wind down on the *static* and *dynamic self-centering capability* at component level.



# Ongoing research

- Developing a **MDOF model of the SHJ** to research the **SHJ dynamic self-centring capability** numerically considering the parameters such as **column base rotational stiffness, column continuity, type of the friction damper, the additional linear elastic spring between the column and beam, and stepping column base.**
- FEM of the SHJ using ABAQUS investigating the influence of:
  - Levels of bolt tension
  - SHJ beam-column gap
  - Presence of BeSs
  - Number of bolt rows
  - Prying effects
  - Ply thickness reduction
- Developing an AFC bolt model and a **practical design guide to design the SHJAFC.**
- Pre and post earthquake **system identification of the Te Puni Village SHJ building using SHM data.**



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# Acknowledgements

- *New Zealand Earthquake Commission (EQC),*
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Many thanks!

*Question?*