



QuakeCoRE  
NZ Centre for Earthquake Resilience

# Lower-damage Walls

QuakeCoRE FP4 2017 project

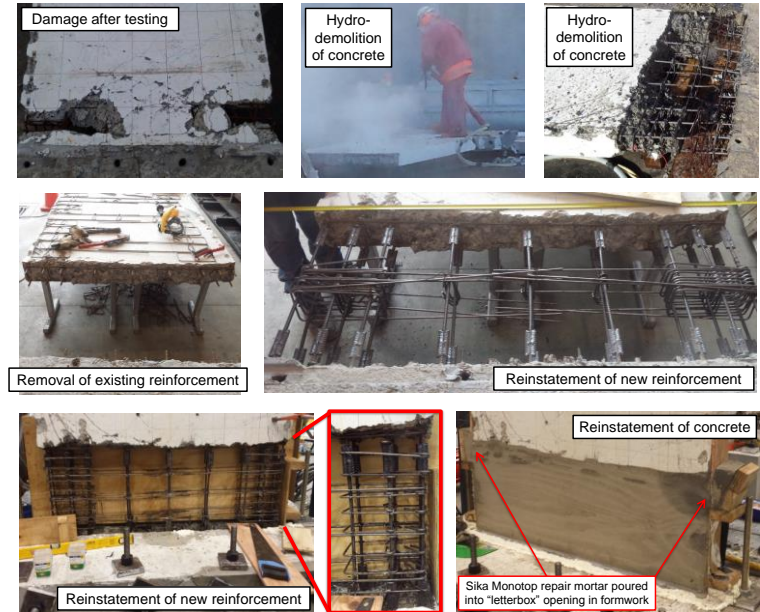


# Team

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- Peter Smith (FP4 advisor, NZSEE president)
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  - Craig Stevenson (Aurecon)

# Background

- Repair of conventional concrete walls possible but difficult [2016 QC project]
- Low-damage concrete walls mostly based on PT rocking systems
- Need a range of alternative solutions



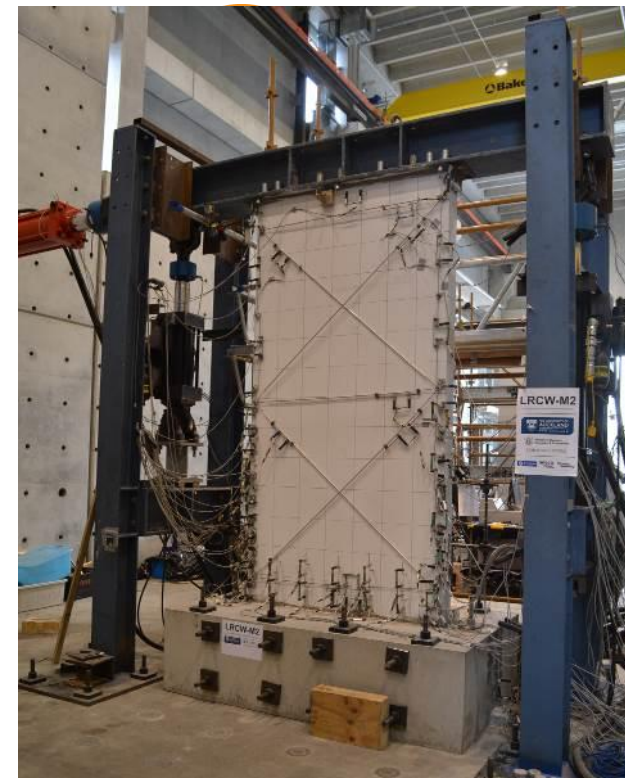
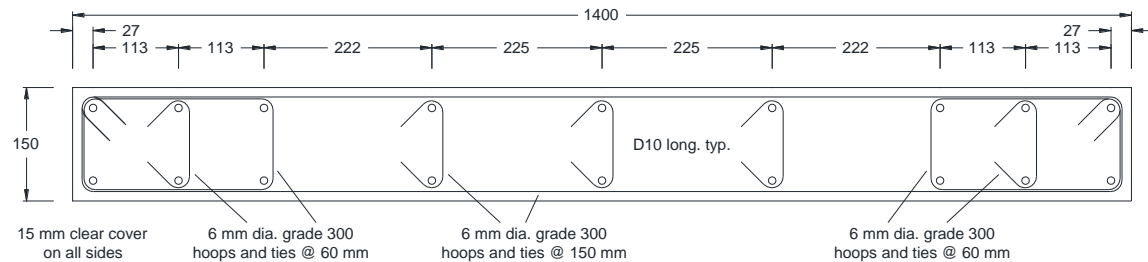
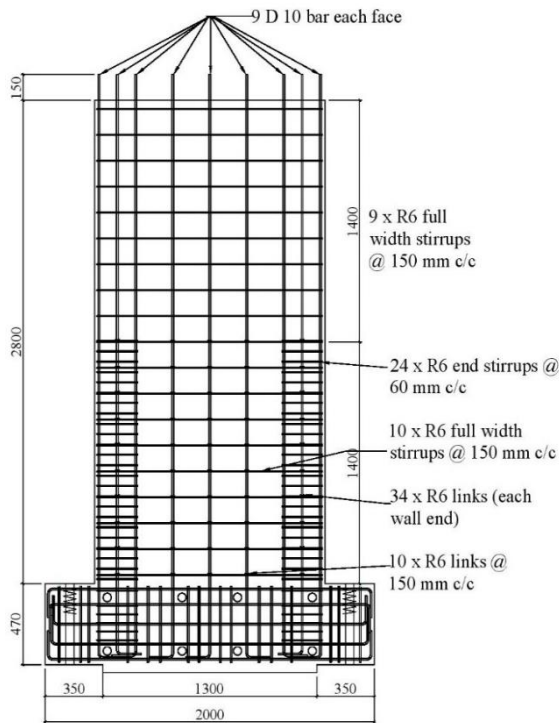


# Objectives

- Experimentally evaluate lower-damage modifications relative to a benchmark conventional RC wall
  - Debonded reinforcement (DBR)
  - Fiber-reinforced concrete (FRC)
  - ECC cutouts in wall boundary elements (ECC)
  - ECC cutouts + higher axial load (ECC-H)
- Assess the reparability and residual capacity of the tested alternative wall solutions

# Benchmark (BM) Wall

- M5 (Lu 2016)
- Designed per NZS 3101:2006 Amendment 3
  - Shear span ratio = 2
  - Axial load ratio = 3.5%



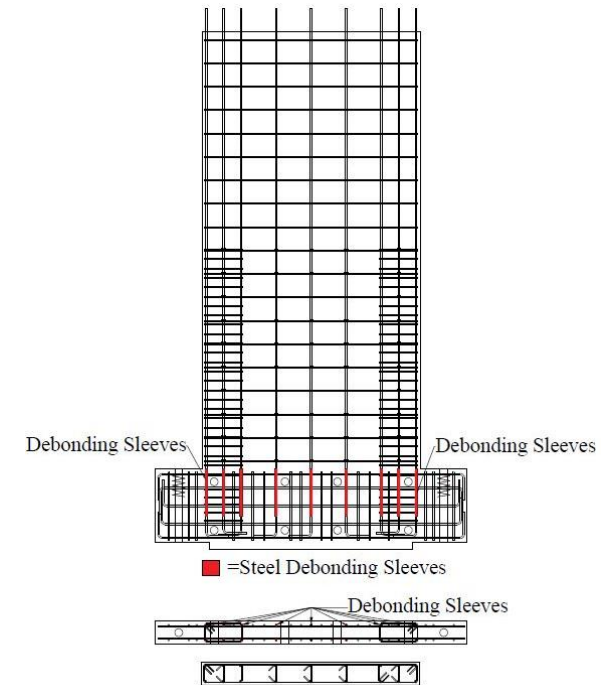
# Wall #1: Debonded Reinforcement (DBR)

## Philosophy:

- Promote single crack at wall base
- Prevent strain localization in reinforcement

## Method:

- Debonded bar within sleeve to prevent buckling
- Debonding extends from base to 300 mm length into foundation



Debonding  
Tubes





# Wall #2: Fiber Reinforced Concrete (FRC)

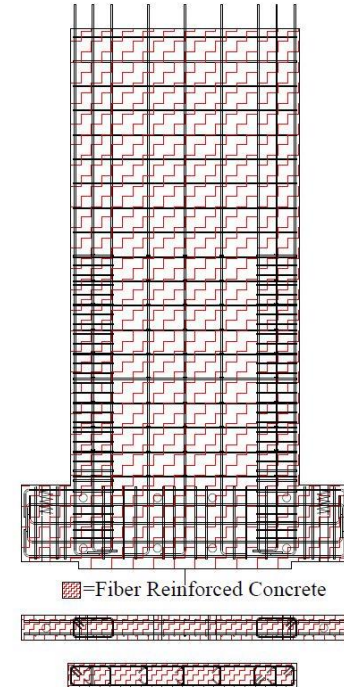


## Philosophy:

- Enhance performance with minimal impact to constructability.
- Fiber concrete offers increased tensile and compressive strength, and possible tensile strain hardening

## Method:

- Add steel fibers at 1% volume ratio to conventional concrete



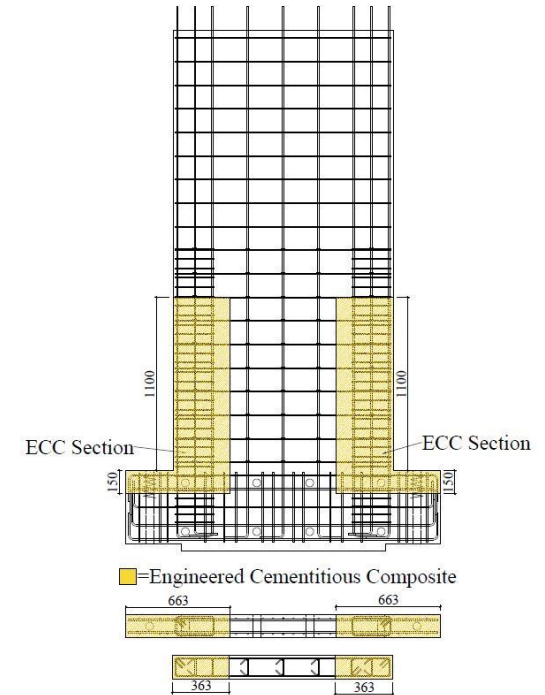
# Walls #3 & 4: ECC cutouts (ECC and ECC-H)

## Philosophy:

- Use ECC in most damage prone boundary element regions of wall.
- Benefits of ECC
  - Tensile ductility and strain hardening behavior
  - Synthetic PVA fibers produce microcracking and prevent crack localization
  - Self-confining, no spalling

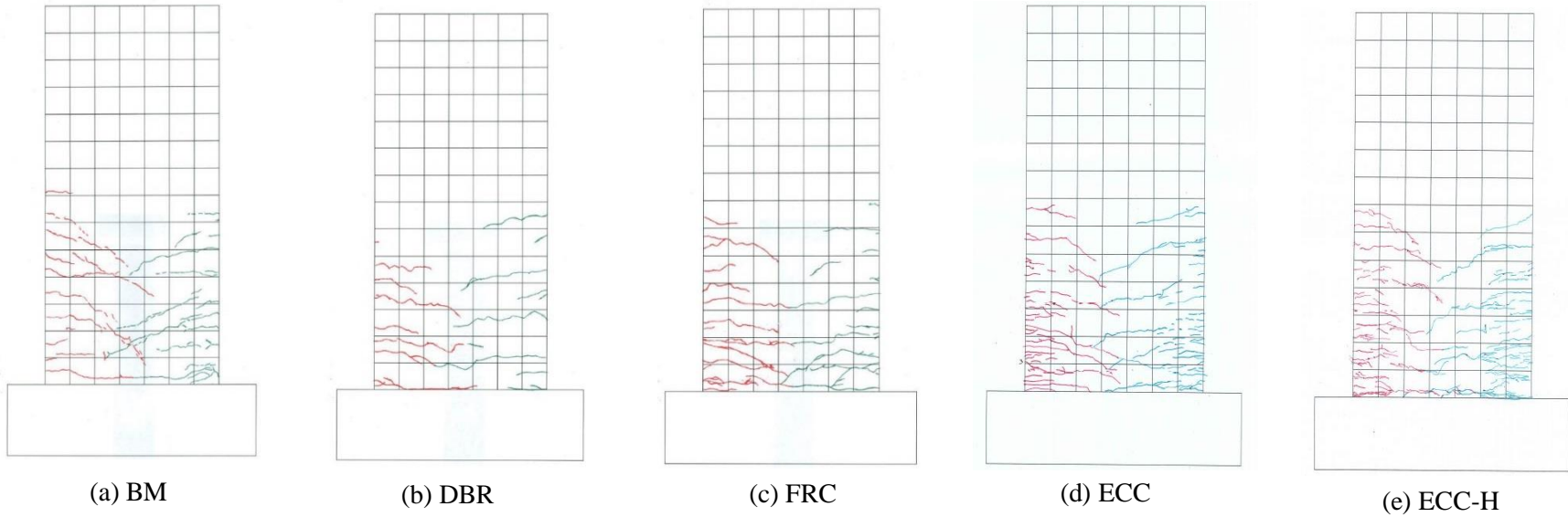
## Method:

- Replace concrete with ECC in plastic hinge region
- Cast concrete first, followed by ECC after removal of boundary formwork.
- Mixed ECC in buckets with a drill in the laboratory.





# Response at low drifts



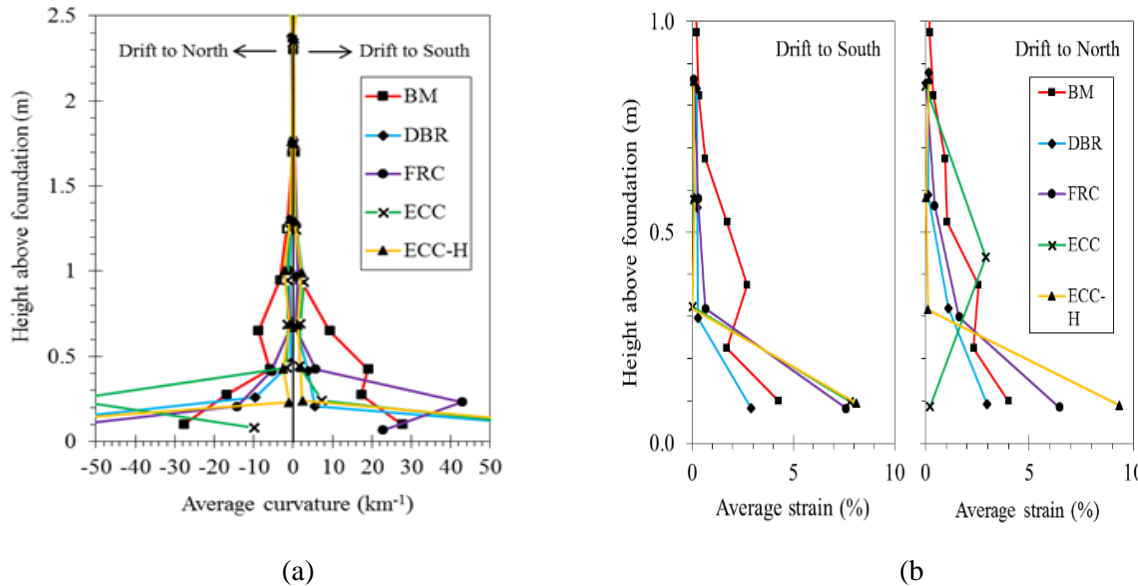
Crack pattern maps at 0.50% drift

Comparison of average crack spacing and max crack width

|                          | Wall |     |      |      |       |
|--------------------------|------|-----|------|------|-------|
| At 0.50% drift           | BM   | DBR | FRC  | ECC  | ECC-H |
| Average Number of Cracks | 10   | 10  | 15.5 | 27.5 | 24    |
| Average Crack Spacing    | 140  | 141 | 90   | 51   | 58    |
| Maximum Crack Width      |      | 3.3 | 1.5  | 2.3  | 1.7   |

- ECC & FRC propagated cracks
- DBR mimicked rocking wall

# Response at high drifts



Comparison of (a) average curvature and (b) average reinforcement strain at 1.50% drift for all walls.

- BM 2-3 dominant cracks
- Four LD walls localized to one crack
- BM better distribution of curvature & reinforcement strain
- DBR reduced reinforcement strain

Comparison of occurrence of buckling and associated reinforcement strain.

| Test Wall | Drift at Buckling (%) |                     | Average Reinforcement Tensile Strain (%) |                |
|-----------|-----------------------|---------------------|--|----------------|
|           | Drift to North        | Drift to South      | Drift to North                           | Drift to South |
| BM        | +2.00% <sup>3</sup>   | -1.50% <sup>3</sup> | 4.3%                                     | 4.4%           |
| DBR       | -2.50% <sup>3</sup>   | +2.00% <sup>2</sup> | 6.2%                                     | 3.8%           |
| FRC       | -1.00% <sup>3</sup>   | +1.50% <sup>2</sup> | 3.6%                                     | 6.6%           |
| ECC       | -                     | -1.00% <sup>3</sup> | -  | 4.6%           |
| ECC-H     | -1.00% <sup>1</sup>   | -                   | 5.5%                                     | -              |
|           | Average               |                     | 4.9%                                     | 4.9%           |

# Reparability at 1.50% drift (FEMA-P58)



## BM (DS2a)

- Epoxy inject dominant cracks
- Patch spalling of boundary elements

## DBR (DS2)

- Paint surface crack

## FRC (DS4)

- Replace steel and concrete due to bar buckling

## ECC (DS4)

- Replace steel and concrete due to bar buckling

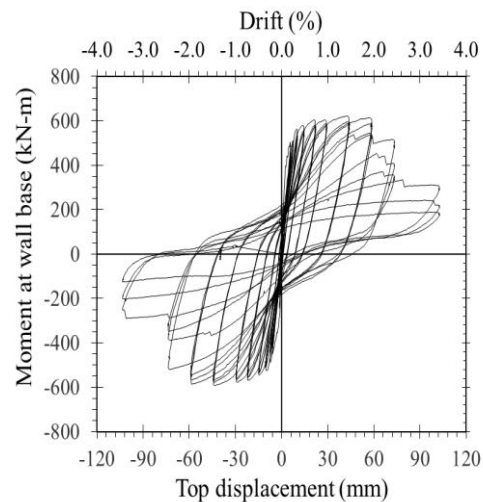
## ECC-H (DS4)

- Replace steel and concrete due to bar buckling

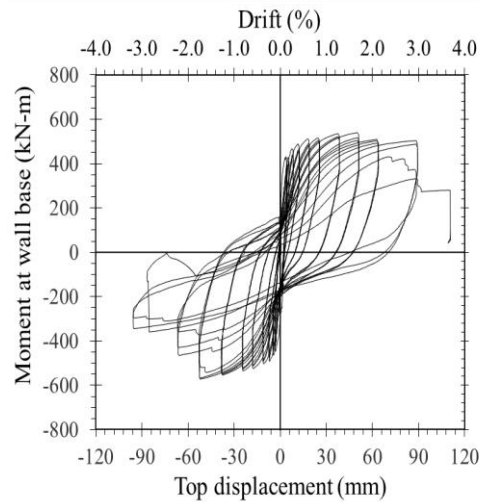
|                          | Wall |      |      |      |       |
|--------------------------|------|------|------|------|-------|
| At 1.50% drift           | BM   | DBR  | FRC  | ECC  | ECC-H |
| Average Number of Cracks | 15.5 | 12.5 | 19   | 30   | 24    |
| Average Crack Spacing    | 90   | 117  | 76   | 47   | 58    |
| Maximum Crack Width      |      | 16.0 | 22.5 | 20.5 | 17.5  |



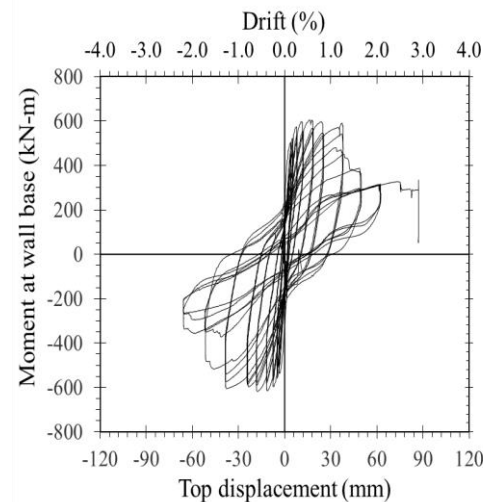
# Moment- Displacement Response



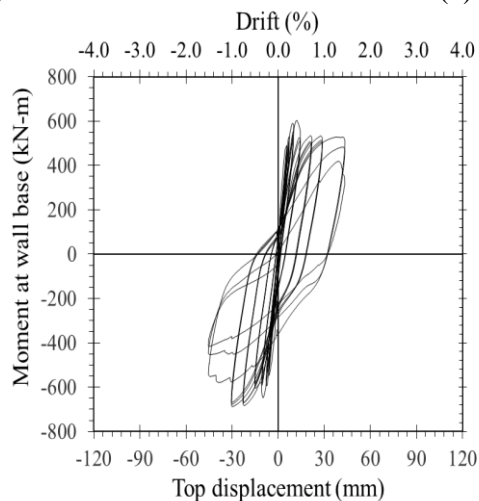
(a) BM



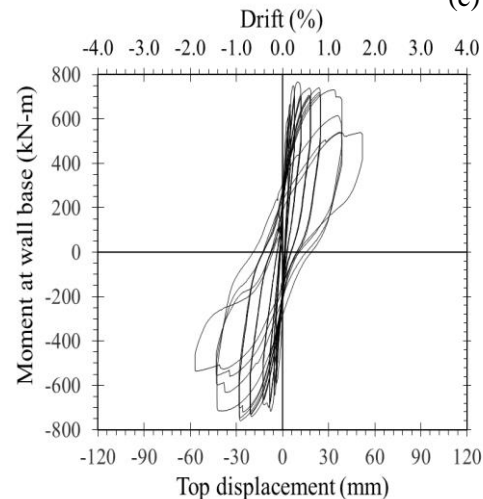
(b) DBR



(c) FRC



(d) ECC

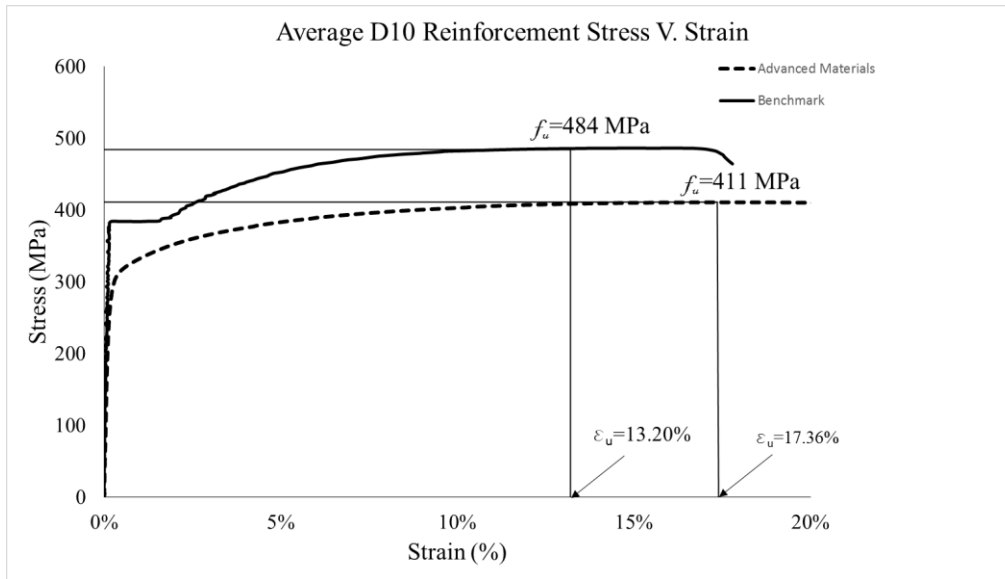


(e) ECC-H

| Test Wall | Direction | Mmax_Test (kN-m) | Drift Cycle         |
|-----------|-----------|------------------|---------------------|
| BM        | +         | 635.5            | +1.50% <sup>1</sup> |
|           | -         | -615.2           | -1.50% <sup>1</sup> |
| DBR       | +         | 540.4            | +2.00% <sup>1</sup> |
|           | -         | -572.1           | -2.00% <sup>1</sup> |
| FRC       | +         | 605.2            | +0.75% <sup>1</sup> |
|           | -         | -618.1           | -0.75% <sup>1</sup> |
| ECC       | +         | 603.6            | +0.50% <sup>1</sup> |
|           | -         | -688.0           | -0.75% <sup>1</sup> |
| ECC-H     | +         | 766.4            | +0.50% <sup>1</sup> |
|           | -         | -759.0           | -1.00% <sup>1</sup> |



# Material Tests



Comparison of D10 vertical steel characteristics.

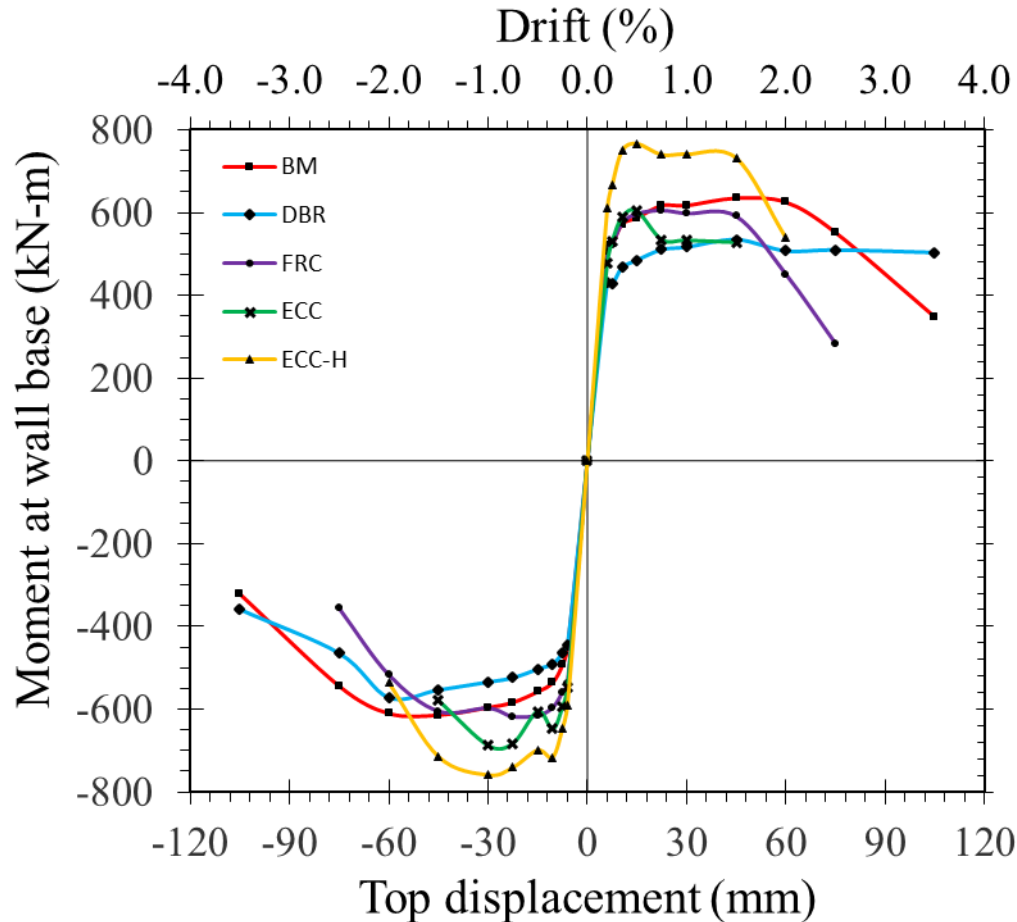
- Coiled steel in advanced material walls
- ECC walls tested 3 months later than other tests
- FRC and ECC had increased tensile properties

| Steel                    | $f_y$ | $f_u$ | $\epsilon_y$ | $\epsilon_u$ |
|--------------------------|-------|-------|--------------|--------------|
| Benchmark (D10)          | 387   | 484   | 0.40%        | 13.20%       |
| Advanced Materials (D10) | 314   | 411   | 0.35%        | 17.36%       |
| Benchmark (R6)           | 322   | 450   | -            | 16.40%       |
| Advanced Materials (R6)  | 340   | 462   | 0.34%        | 14.96%       |

| Test Wall (days) | Concrete       |             |                               |
|------------------|----------------|-------------|-------------------------------|
|                  | $f_{cm}$ (MPa) | $f_t$ (MPa) | $\rho_c$ (kg/m <sup>3</sup> ) |
| BM               | 31.2           | 2.15        | 2337                          |
| DBR (31)         | 35.8           | 3.19        | 2395                          |
| FRC (37)         | 38.6           | 3.95        | 2422                          |
| ECC (129)        | 52.0           | 3.26        | 2412                          |
| ECC-H (127)      | 43.6           | 3.48        | 2398                          |

| Test Wall (days) | ECC            |             |                               |
|------------------|----------------|-------------|-------------------------------|
|                  | $f_{cm}$ (MPa) | $f_t$ (MPa) | $\rho_c$ (kg/m <sup>3</sup> ) |
| ECC (83)         | 47.3           | 5.1         | 2000                          |
| ECC-H (84)       | 50.5           | 5.0         | 2006                          |

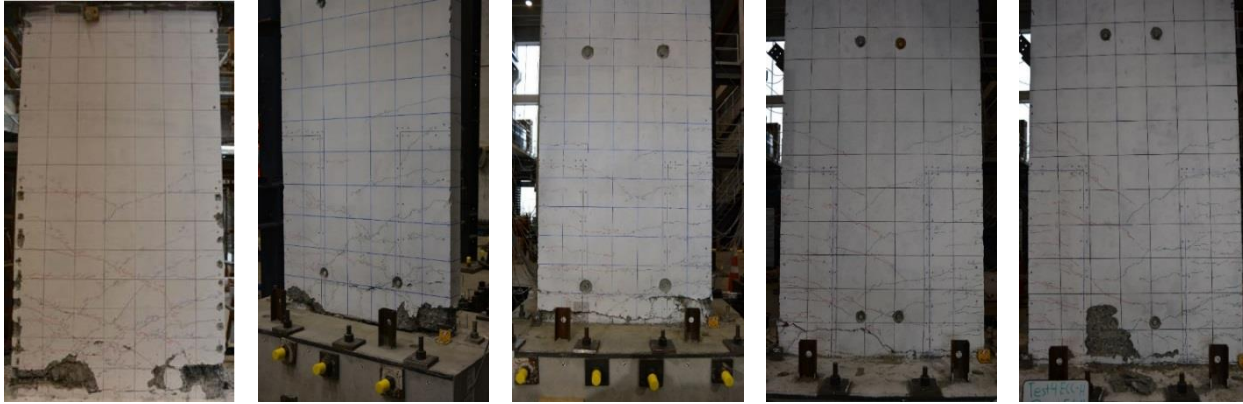
# Backbone Curves



- Reduced ultimate steel strength lead to decreased moment capacity
- DBR strength would have been comparable to BM, FRC and ECC would have been higher
- ECC and FRC walls showed a deformation softening behavior which suggests tensile strain softening of materials



# Final Condition of All Walls



| Test Wall | Concrete Spalling   | Bar Fracture        |
|-----------|---------------------|---------------------|
| BM        | -1.50% <sup>1</sup> | +2.00% <sup>3</sup> |
| DBR       | -1.50% <sup>1</sup> | +2.00% <sup>3</sup> |
| FRC       | +0.75% <sup>3</sup> | +1.50% <sup>3</sup> |
| ECC       | +1.50% <sup>3</sup> | -1.50% <sup>1</sup> |
| ECC-H     | -1.00% <sup>3</sup> | -1.00% <sup>3</sup> |



North End

North End

North End

North End

North End



South End

South End

South End

South End

South End

(a) BM

(b) DBR

(c) FRC

(d) ECC

(e) ECC-H

- ECC did not spall until buckling and fracture

Final condition of all test walls and exploded views of wall toes.



# Conclusions

- BM wall had best distribution of curvature and reinforcement strain over the wall height. Generally, lower damage modifications fell short of expectations.
- DBR concept delayed bar buckling, but fracture occurred almost immediately after buckling.
- ECC and FRC walls had increased crack propagation at low drifts, but eventually crack localization occurred and dominant cracks formed.
  - FRC likely to be more effective with higher fiber volume ratio (2%)
  - Hand mix method may have negatively impacted ECC material properties (tensile strain hardening)